EQUIP TYPE ~~R-390A/URR~~ EXP. NO.

~~COL. 540 7551 003~~

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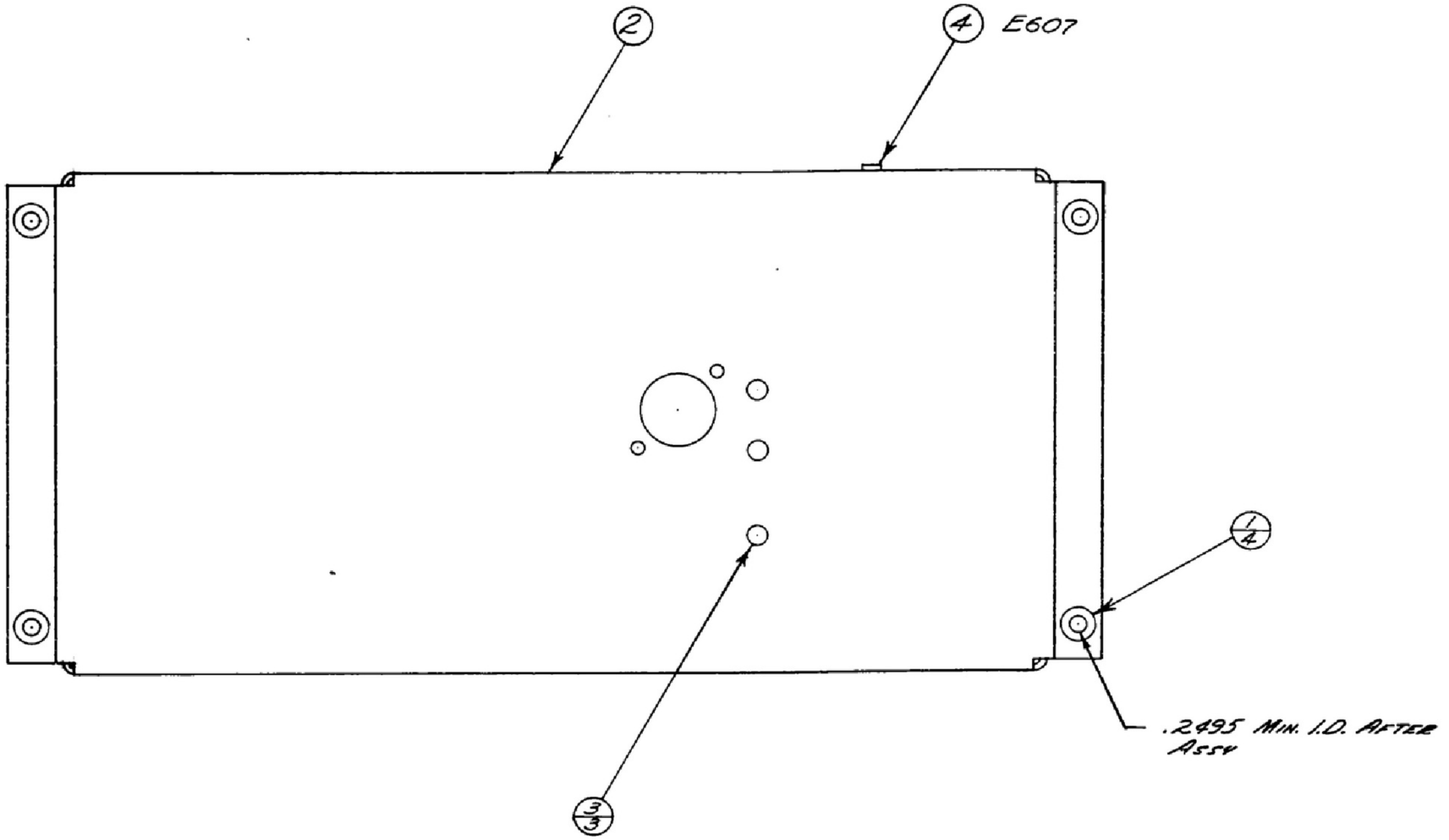
*FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

| REVISIONS | | | |
|---|---|---|---|
| SYM | DESCRIPTION | DATE | APPROVAL |




NOTES:
1. PRESS TERMINALS (3) CONNECTOR (4) & BUSHINGS (1) INTO CHASSIS (2) IN POSITIONS SHOWN. BUSHINGS TO BE FLUSH WITH OPPOSITE SIDE.
2. IN ALL SPLIT BALLOONS TOP FIGURE IS MATERIAL LIST ITEM INDICATOR & BOTTOM FIGURE IS QUANTITY.

| ~~COLLINS PART NO.~~ | ITEM | REQD | PART NO. | DESCRIPTION | MATL | MATL SPEC | |
|---|---|---|---|---|---|---|---|
| ~~559 0285 002~~ | 4 | 1 | SM-B-283184 | CONNECTOR-RECEPTACLE | | | |
| ~~559 0221 002~~ | 3 | 3 | SM-B-249267 | TERMINAL-INSULATED | | | |
| ~~558 0339 004~~ | 2 | 1 | SM-D-248990 | CHASSIS-AUDIO | | | |
| ~~558 0224 002~~ | 1 | 4 | SM-B-248875 | BUSHING-CAPTIVE | | | |

LIST OF MATERIAL ~~COLLINS PART NO. 559 0338 003~~ (6)

| | | | |
|---|---|---|---|
| ~~558 0340 004~~ | 1 | SM-D-248801 | SC-DL-248775 |
| ~~COLLINS NO.~~ | ~~QTY~~ | NEXT ASSY | USED ON |

APPLICATION

DRAWN ECS | CHECKED | APPROVED

UNLESS OTHERWISE SPECIFIED:
DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005
FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
MACHINED ANGLES MAY VARY ±1°
SHEARED ANGLES MAY VARY ±.25°
BROKEN ANGLES MAY VARY ±1°
ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

~~COLLINS RADIO CO. CEDAR RAPIDS, IOWA~~
14214-PH-51-93
SIGNAL CORPS
REVIEWED PME
APPROVED HLY PME
DATE 28 DEC 55

CHASSIS ASSY-AUDIO

SCALE 1/1

DEPARTMENT OF THE ARMY
SIGNAL CORPS ENGINEERING LABORATORIES
FORT MONMOUTH NEW JERSEY

SM-C-248989

PD-794—674-2071-11—A4706—299507